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**AXIUS**  
RUPTURE DISC

# RD520 AXIUS RUPTURE DISC

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The RD520 AXIUS is a reverse-acting rupture disc, suitable for the most challenging industrial pressure relief applications. Utilizing Fike's patented G2 Manufacturing Technology, this rupture disc is pre-engineered and will provide highly accurate and reliable burst pressure protection.



Rupture disc - RD520 AXIUS

## FEATURES AND BENEFITS

- Operating Ratio:
  - 95% of marked burst pressures over 40 psig (2.76 barg) (ASME),
  - 95% of minimum burst tolerance for burst pressures less than or equal to 40 psig (2.76 barg) (ASME and EN ISO 4126-2),
  - 100% of minimum burst pressure over 40 psig (2.76 barg), (EN ISO 4126-2).
- Cycling: Capable of up to 100,000 cycles with pressures ranging between full vacuum up to 95% of marked burst pressure (ASME) or 100% of the minimum burst pressure range (EN ISO 4126-2) (up to 95% of min burst pressure for pressures below 40 psig).
- Damage ratio:  $\leq 1$ .
- Backpressure: 125% of specified burst pressure.
- Process Media: Operates in both gas and liquid applications.
- Vacuum Resistance: Capable of withstanding full vacuum.
- Zero manufacturing range: Included (ASME).

Holders	Options and accessories	Approvals
<p>AXIUS® is designed for use with XL (ValveGuard) or XLO (low profile) holders fitting between bolted flanges. These are available as either insert-type with pre-assembly side-clips (GI) or pre-torque type with cap screws (TQ/TQ+).</p> <p>These holders are offered in a variety of materials and configurations. For complete specifications, see GI Insert Type Holder data sheet R.1.05.01 or TQ Series Pre-torqueable Holders data sheet R.1.45.01.</p>	<ul style="list-style-type: none"> <li>- Optional Teflon coating available.</li> <li>- Optional FEP or PFA fluoropolymer liner on the process side available.</li> </ul>	<ul style="list-style-type: none"> <li>- ASME</li> <li>- CE Marked</li> <li>- KOSHA</li> <li>- CRN</li> <li>- SELO</li> </ul>

Size	Liner Material	Temperature Range	Minimum Burst Pressure
0.75 - 4 in (DN20 - DN100)	FEP	-40 to 400°F (-40 to 204°C)	30 psig (2.07 barg)
	PFA	-40 to 200°F (-40 to 93.3°C)	45 psig (3.10 barg)
	PFA	>200 to 500°F (>93.3°C to 260°C)	30 psig (2.07 barg)
6 - 12 in (DN150 - DN300)	FEP	-40 to 400°F (-40 to 204°C)	15 psig (1.03 barg)
	PFA	-40 to 500°F (-40 to 260°C)	

## MINIMUM / MAXIMUM BURST PRESSURE (BP) in psig (barg) @ 72°F (22°C)

Material Size		316/316L SST (1.4401/1.4404)		Hastelloy® C276 (2.4819)		Inconel® 625 (2.4856)	
		Max Temp: 900°F (482°C)		Max Temp: 900°F (482°C)		Max Temp: 1100°F (593°C)	
IN	DN	Min. BP	Max. BP	Min. BP	Max. BP	Min. BP	Max. BP
0.75 <sup>(1)</sup>	20	15 (1.03)	300 (20.68)	15 (1.03)	300 (20.68)	15 (1.03)	300 (20.68)
1 <sup>(2)</sup>	25	10 (0.69)	525 (36.20)	10 (0.69)	600 (41.37)	10 (0.69)	450 (31.03)
1.5	40	8 (0.55)	385 <sup>(3)</sup> (26.54)	8 (0.55)	485 <sup>(3)</sup> (33.44)	8 (0.55)	215 (14.82)
2	50	8 (0.55)	390 (26.89)	8 (0.55)	470 (32.41)	8 (0.55)	150 (10.34)
3	80	7 (0.48)	325 (22.41)	7 (0.48)	430 (29.65)	7 (0.48)	80 (5.52)
4	100	7 (0.48)	285 (19.65)	7 (0.48)	300 (20.68)	7 (0.48)	60 (4.14)
6	150	8 (0.55)	200 (13.79)	8 (0.55)	200 (13.79)	8 (0.55)	200 (13.79)
8	200	8 (0.55)	150 (10.34)	8 (0.55)	140 (9.65)	9 (0.62)	145 (10.00)
10	250	8 (0.55)	100 (6.89)	8 (0.55)	90 (6.21)	Consult Factory	Consult Factory
12	300	8 (0.55)	70 (4.83)	8 (0.55)	60 (4.14)		

Notes:

(1) 0.75 in (DN20) size is not suitable for liquid systems at burst pressure less than 30 psig (2.07 barg) with an inlet piping length greater than 8 in (200 mm).

(2) 1 in (DN 25) size is not suitable for liquid systems at burst pressure less than 20 psig (1.38 barg) with an inlet piping length greater than 10 in (250 mm).

(3) 385 psig (26.54 barg) is the maximum ASME certified burst pressure rating with a 316 / 316L (EN 1.4401 / 1.4404) SST ring. 200 psig (13.79 barg) is the maximum ASME certified burst pressure rating with a Hastelloy ® C276 (EN 2.4819) ring.

For applications requiring higher burst pressures or larger sizes, please refer to ATLAS rupture disc data sheet R.1.47.01. For applications that do not require high operating ratio or cycle life, please refer to the RD320 rupture disc data sheet R.1.54.01.




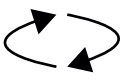




# RUPTURE PERFORMANCE TOLERANCE

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Burst Pressure @ 72°F (22°C)		Tolerance	
psig	barg	psi	bar
≤15	≤1.03	±1	±0.07
>15 to 40	>1.03 to 2.76	±2	±0.14
>40	>2.76	±5%	±5%

# PERFORMANCE ATTRIBUTES

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Performance Attributes				Process Media		Bolted Type Rupture Disc Holders	
Operating Ratio	Vacuum Resistant	Non fragmenting	Pulsating /cyclic	Liquid	Vapor / Gas	Insert Type (GI)	Pre-Torque Type (TQ/TQ+)
							
100% CE, 95% ASME	Yes	Yes	Yes	Yes	Yes	XL/XLO	