 Hrabinská 498/19, 737 01
Český Těšín, Czechy

 +420 603 933 363

 email: office@valwo.eu

 www.valwo.eu

Poly - SD
RUPTURE DISC

Poly - SD RUPTURE DISC

The Fike Poly-SD rupture disc is a versatile disc. The Poly-SD can be used in liquid, vapor and two phase flow and is available in a large variety of materials. The patented, smooth design of this rupture disc (free from ledges or crevices preventing material buildup on the disc), also makes the Poly-SD ideal for polymerization processes. In addition, the non-fragmenting Poly-SD rupture disc is well suited for pressure relief valve isolation from process contaminants and corrosion.



Rupture disc - Poly - SD

FEATURES AND BENEFITS

- Patented, smooth annular seating design helps prevent material build-up on disc.
- Created with a fail safe design which provides pressure relief at or below its rated burst pressure even if damaged or installed upside down.
- Scoring on the downstream side controls the burst pressure and opening characteristics. The Poly-SD series includes 3 different scoring configurations to optimize performance over a wide range of pressures.
- Can be used in liquid, vapor or multi-phase media applications.
- Can be operated as high as 90% of its rated burst pressure.
- Withstands full vacuum without a vacuum support in a wide range of pressures.
- Designed to be non-fragmenting.
- Available with a zero manufacturing range.

| Pressure relief valve application | Accessories and options | Approval |
|---|--|---|
| <p>The Poly-SD Series is ideal for relief valve isolation. By isolating the valve from the process, the risk of corrosion or material build-up within the valve is minimized.</p> <p>When Poly-SD discs are used to isolate pressure relief valves, a combination capacity factor of 0.9 may be used. Higher combination capacity factors may be established by testing and certification in accordance with the ASME Code, Section VIII, Div I. See Fike Technical Bulletin TB8103 for more information.</p> | <p>The Poly-SD Rupture Disc is mounted in a unique Poly-SD type holder that fits between standard piping flanges. Carbon steel and 316 SST materials are standard materials of construction. Other materials and configurations are available on request. The Poly-SD rupture disc is commonly used with the Viscous Tee. For more information on the Viscous Tee, please see data sheet R.1.10.01.</p> <p>Options:</p> <ul style="list-style-type: none"> - Available with fluoropolymer liner with a maximum temperature of 450°F (232°C). - Polyurethane 250°F (121°C) and Teflon 450°F (232°C) protective coatings also available. | <ul style="list-style-type: none"> - CE Marked - ASME |

MINIMUM/MAXIMUM BURST PRESSURES IN PSIG (mBARG) @ 72°F (22°C) - Will not withstand full vacuum

| IN | DN | 316/316L SST | | Inconel 400 ® 600 | | Monel® 400 | | Nickel 200/201 | |
|------|-----|----------------------------|----------------|------------------------------|----------------|-----------------------------|----------------|----------------------------|----------------|
| | | Max Temp: 900°F (482°C) | | Max. Temp: 1100°F (593°C) | | Max. Temp: 900°F (482°C) | | Max Temp: 800°F (427°C) | |
| | | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP |
| 0.50 | 15 | CF | CF | 300 (20.68) | 350 (24.13) | 300 (20.68) | 350 (24.13) | 251 (17.31) | 300 (20.68) |
| 0.75 | 20 | CF | CF | 200 (13.79) | 300 (20.68) | 250 (17.24) | 300 (20.68) | 200 (13.79) | 360 (24.82) |
| 1 | 25 | 200 (13.79) | 250 (17.23) | 130 (8.96) | 155 (10.68) | 75 (5.17) | 185 (12.75) | 60 (4.14) | 80 (5.52) |
| 1.5 | 40 | 150 (10.34) | 200 (13.78) | 100 (6.89) | 150 (10.34) | 80 (5.52) | 130 (8.96) | 60 (4.14) | 80 (5.52) |
| 2 | 50 | 140 (9.65) | 200 (13.78) | 95 (6.55) | 180 (12.41) | 75 (5.17) | 160 (11.03) | 50 (3.44) | 60 (4.14) |
| 3 | 80 | 100 (6.89) | 190 (13.10) | 80 (5.52) | 150 (10.34) | 70 (4.83) | 140 (9.65) | 36 (2.48) | 60 (4.14) |
| 4 | 100 | 80 (5.52) | 180 (12.41) | 65 (4.48) | 150 (10.34) | 60 (4.14) | 140 (9.65) | 30 (2.06) | 50 (3.45) |
| 6 | 150 | 80 (5.52) | 150 (10.34) | 60 (4.14) | 150 (10.34) | 55 (3.79) | 125 (8.61) | 25 (1.72) | 50 (3.45) |
| 8 | 200 | 75 (5.17) | 135 (9.30) | 55 (3.79) | 130 (8.96) | 55 (3.79) | 110 (7.58) | 30 (2.06) | 70 (4.83) |
| 10 | 250 | 60 (4.14) | 135 (9.30) | 44 (3.03) | 115 (7.93) | 44 (3.03) | 95 (6.55) | 24 (1.65) | 70 (4.83) |
| 12 | 300 | 50 (3.45) | 130 (8.96) | 37 (2.55) | 110 (7.58) | 37 (2.55) | 95 (6.55) | 20 (1.37) | 70 (4.83) |
| 14 | 350 | 43 (2.96) | 115 (7.93) | 32 (2.20) | 110 (7.58) | 32 (2.20) | 95 (6.55) | 17 (1.17) | 70 (4.83) |
| 16 | 400 | 85 (5.86) | 115 (7.93) | 65 (4.48) | 110 (7.58) | 65 (4.48) | 95 (6.55) | 30 (2.06) | 70 (4.83) |
| 18 | 450 | 75 (5.17) | 115 (7.93) | 55 (3.79) | 110 (7.58) | 55 (3.79) | 95 (6.55) | 25 (1.72) | 70 (4.83) |
| 20 | 500 | 65 (4.48) | 115 (7.93) | 50 (3.45) | 110 (7.58) | 50 (3.45) | 95 (6.55) | 25 (1.72) | 70 (4.83) |
| 24 | 600 | 55 (3.79) | 115 (7.93) | 45 (3.10) | 110 (7.58) | 45 (3.10) | 95 (6.55) | 20 (1.37) | 70 (4.83) |

MINIMUM/MAXIMUM BURST PRESSURES IN PSIG (mBARG) @ 72°F (22°C) - Will not withstand full vacuum

| IN | DN | Hastelloy® C276 | | Tantalum | | Aluminum 1100 ² | | Silver ² | |
|------|-----|----------------------------|-----------------|----------------------------|----------------|----------------------------|--------------|----------------------------|----------------|
| | | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP |
| | | Max Temp: 900°F (482°C) | | Max Temp: 500°F (260°C) | | Max Temp: 250°F (121°C) | | Max Temp: 250°F (121°C) | |
| 0.50 | 15 | 620 (42.74) | 1000 (68.95) | 250 (17.23) | 360 (24.82) | 45 (3.10) | 90 (6.21) | 100 (6.89) | 185 (12.76) |
| 0.75 | 20 | 521 (36.92) | 750 (51.71) | 200 (13.79) | 245 (16.89) | 40 (2.75) | 80 (5.52) | 96 (6.61) | 125 (8.62) |
| 1 | 25 | 400 (27.57) | 700 (48.26) | 100 (6.89) | 150 (10.34) | 34 (2.34) | 70 (4.83) | 60 (4.14) | 75 (5.17) |
| 1.5 | 40 | 365 (25.16) | 600 (41.37) | 80 (5.52) | 130 (8.96) | 30 (2.06) | 55 (3.79) | 35 (2.41) | 60 (4.14) |
| 2 | 50 | 365 (25.16) | 425 (29.30) | 60 (4.14) | 120 (8.27) | 23 (1.58) | 35 (2.41) | 30 (2.06) | 70 (4.83) |
| 3 | 80 | CF | CF | 45 (3.10) | 110 (7.58) | 15 (1.03) | 45 (3.10) | 25 (1.72) | 50 (3.45) |
| 4 | 100 | CF | CF | 40 (2.75) | 100 (6.89) | 15 (1.03) | 50 (3.45) | 25 (1.72) | 50 (3.45) |
| 6 | 150 | CF | CF | 35 (2.41) | 100 (6.89) | 15 (1.03) | 50 (3.45) | 20 (1.37) | 50 (3.45) |
| 8 | 200 | CF | CF | CF | CF | CF | CF | CF | CF |
| 10 | 250 | CF | CF | CF | CF | CF | CF | CF | CF |
| 12 | 300 | CF | CF | CF | CF | CF | CF | CF | CF |
| 14 | 350 | CF | CF | CF | CF | CF | CF | CF | CF |
| 16 | 400 | CF | CF | CF | CF | CF | CF | CF | CF |
| 18 | 450 | CF | CF | CF | CF | CF | CF | CF | CF |
| 20 | 500 | CF | CF | CF | CF | CF | CF | CF | CF |
| 24 | 600 | CF | CF | CF | CF | CF | CF | CF | CF |

1. Aluminum and Silver max operating ratio is 80%

Notes: CF=Consult Factory:

Larger sizes and higher burst pressures are available. Please consult Fike..

MINIMUM/MAXIMUM BURST PRESSURES IN PSIG (mBARG) @ 72°F (22°C) - Will withstand full vacuum

| IN | DN | 316/316L SST | | Inconel 400 ® 600 | | Monel® 400 | | Nickel 200/201 | |
|------|-----|----------------------------|------------------|------------------------------|------------------|-----------------------------|------------------|----------------------------|------------------|
| | | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP |
| | | Max Temp: 900°F (482°C) | | Max. Temp: 1100°F (593°C) | | Max. Temp: 900°F (482°C) | | Max Temp: 800°F (427°C) | |
| 0.50 | 15 | 550 (37.92) | 3000 (206.84) | 350 (24.13) | 3000 (206.84) | 350 (24.13) | 3000 (206.84) | 300 (20.69) | 3000 (206.84) |
| 0.75 | 20 | 450 (31.02) | 2500 (172.37) | 300 (20.68) | 2500 (172.37) | 300 (20.69) | 2500 (172.37) | 250 (17.24) | 2500 (172.37) |
| 1 | 25 | 250 (17.24) | 2250 (155.13) | 155 (10.69) | 2250 (155.13) | 185 (12.76) | 2250 (155.13) | 80 (5.52) | 2250 (155.13) |
| 1.5 | 40 | 200 (13.79) | 1800 (124.10) | 150 (10.34) | 1800 (124.10) | 130 (8.96) | 1800 (124.10) | 80 (5.52) | 1800 (124.10) |
| 2 | 50 | 200 (13.79) | 1600 (110.31) | 180 (12.41) | 1600 (110.31) | 160 (11.03) | 1600 (110.31) | 60 (4.14) | 1600 (110.31) |
| 3 | 80 | 190 (13.10) | 1300 (89.63) | 150 (10.34) | 1300 (89.63) | 140 (9.65) | 1300 (89.63) | 60 (4.14) | 1300 (89.63) |
| 4 | 100 | 180 (12.41) | 1100 (75.84) | 150 (10.34) | 1100 (75.84) | 140 (9.65) | 1100 (75.84) | 50 (3.45) | 1100 (75.84) |
| 6 | 150 | 150 (10.34) | 500 (34.47) | 150 (10.34) | 500 (34.47) | 125 (8.62) | 500 (34.47) | 55 (3.79) | 500 (34.47) |
| 8 | 200 | 135 (9.31) | 450 (31.02) | 130 (8.96) | 450 (31.02) | 110 (7.58) | 450 (31.02) | 70 (4.83) | 450 (31.02) |
| 10 | 250 | 135 (9.31) | 400 (27.57) | 115 (7.93) | 400 (27.57) | 95 (6.55) | 400 (27.57) | 70 (4.83) | 400 (27.57) |
| 12 | 300 | 130 (8.96) | 350 (24.13) | 110 (7.58) | 350 (24.13) | 90 (6.21) | 350 (24.13) | 70 (4.83) | 350 (24.13) |
| 14 | 350 | 115 (7.93) | 300 (20.68) | 110 (7.58) | 300 (20.68) | 90 (6.21) | 300 (20.68) | 70 (4.83) | 300 (20.68) |
| 16 | 400 | 115 (7.93) | 250 (17.23) | 110 (7.58) | 250 (17.23) | 90 (6.21) | 250 (17.23) | 70 (4.83) | 250 (17.23) |
| 18 | 450 | 115 (7.93) | 200 (13.78) | 110 (7.58) | 200 (13.78) | 90 (6.21) | 200 (13.78) | 70 (4.83) | 200 (13.78) |
| 20 | 500 | 115 (7.93) | 150 (10.34) | 110 (7.58) | 150 (10.34) | 90 (6.21) | 150 (10.34) | 70 (4.83) | 150 (10.34) |
| 24 | 600 | CF | CF | CF | CF | 90 (6.21) | 100 (6.89) | 70 (4.83) | 100 (6.89) |

MINIMUM/MAXIMUM BURST PRESSURES IN PSIG (mBARG) @ 72°F (22°C) - Will withstand full vacuum

| IN | DN | Hastelloy® C276 | | Tantalum | | Aluminum 1100 ² | | Silver ² | |
|------|-----|----------------------------|------------------|----------------------------|-----------------|----------------------------|----------------|----------------------------|----------------|
| | | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP | Min. BP | Max. BP |
| | | Max Temp: 900°F (482°C) | | Max Temp: 500°F (260°C) | | Max Temp: 250°F (121°C) | | Max Temp: 250°F (121°C) | |
| 0.50 | 15 | 1000 (68.95) | 3000 (206.84) | 360 (24.82) | 1000 (68.95) | 90 (6.21) | 450 (31.02) | 185 (12.75) | 450 (31.02) |
| 0.75 | 20 | 750 (51.71) | 2500 (172.37) | 245 (16.89) | 833 (57.43) | 80 (5.52) | 375 (25.85) | 125 (8.61) | 375 (25.85) |
| 1 | 25 | 700 (48.26) | 2250 (155.13) | 150 (10.34) | 750 (51.71) | 70 (4.83) | 338 (23.30) | 75 (5.17) | 338 (23.30) |
| 1.5 | 40 | 600 (41.37) | 1800 (124.10) | 130 (8.96) | 600 (41.37) | 55 (3.79) | 270 (18.61) | 60 (4.14) | 270 (18.61) |
| 2 | 50 | 425 (29.30) | 1600 (110.31) | 120 (8.27) | 533 (36.74) | 35 (2.41) | 240 (16.54) | 70 (4.83) | 240 (16.54) |
| 3 | 80 | 315 (21.72) | 1300 (89.63) | 110 (7.58) | 433 (29.85) | 45 (3.10) | 195 (13.44) | 50 (3.45) | 195 (13.44) |
| 4 | 100 | 315 (21.72) | 1100 (75.84) | 100 (6.89) | 367 (25.30) | 50 (3.45) | 165 (11.37) | 50 (3.45) | 165 (11.37) |
| 6 | 150 | 315 (21.72) | 500 (34.47) | 100 (6.89) | 233 (16.06) | 50 (3.45) | 105 (7.23) | 50 (3.45) | 105 (7.23) |
| 8 | 200 | CF | CF | CF | CF | CF | CF | CF | CF |
| 10 | 250 | CF | CF | CF | CF | CF | CF | CF | CF |
| 12 | 300 | CF | CF | CF | CF | CF | CF | CF | CF |
| 14 | 350 | CF | CF | CF | CF | CF | CF | CF | CF |
| 16 | 400 | CF | CF | CF | CF | CF | CF | CF | CF |
| 18 | 450 | CF | CF | CF | CF | CF | CF | CF | CF |
| 20 | 500 | CF | CF | CF | CF | CF | CF | CF | CF |
| 24 | 600 | CF | CF | CF | CF | CF | CF | CF | CF |









AVAILABLE MANUFACTURING RANGES

| Specified Rupture Pressure | | Manufacturing Range % @ 72°F (22°C) |
|----------------------------|----------------|--|
| PSIG @ 72°F | BARG @ 22°C | |
| 15 to 45.9 | 1.03 to 3.16 | +14% to -7% |
| 46 to 90.9 | 3.17 to 6.26 | +12% to -6% |
| 91 to 270.9 | 6.27 to 18.68 | +10% to -5% |
| 271 to 500.9 | 18.68 to 34.54 | +8% to -4% |
| 501+ | 34.55+ | +6% to -3% |

* Zero range optional

BURST/PERFORMANCE TOLERANCE

| Marked Burst Pressure | | Tolerance | |
|-----------------------|-------|-----------|-------|
| psig | barg | psi | bar |
| ≤40 | ≤2.76 | ±2 | ±0.14 |
| >40 | >2.76 | ±5% | ±5% |

| Performance Attributes | | | Process Media | | | Rupture Disc Holder | |
|---|---|---|---|---|--|---|---|
| Operating Ratio | Non-Fragmenting | Vacuum Resistant | Liquid | Vapor / Gas | Polymerization | Bolted/Type | Pre-Torque |
|  |  |  |  |  |  |  |  |
| 90% | Yes | Yes | Yes | Yes | Yes | Yes | Yes |

HOW TO SPECIFY

| | |
|----------------------|-----------------|
| Previous Lot Number: | |
| OR | |
| Burst Pressure | @ (Temperature) |
| Size | |
| Vacuum | Yes/No |
| Seal Material | |
| Certifications | ASME / CE |